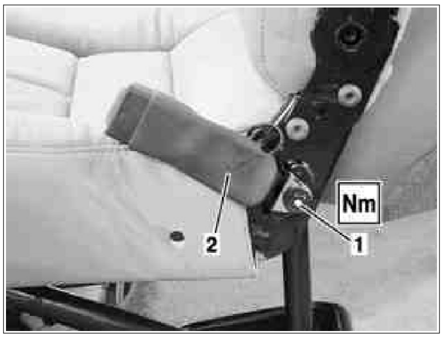
MODEL 163.136 /154 /172 as of 1.9.99,
163.113 /128 /157 /175 except CODE (293) Left and right rear side bag
40% rear seat

1 Bolt
2 Rear seat seat belt buckle



P91.40-2172-01

	Remove/install		
1	Fold down 60% rear seat	i See Operating Instructions	
2	Fold backrest of 40% rear seat forwards	i See Operating Instructions	
3	Remove side covers on rear seat seat belt buckle		
4	Unscrew bolt (1) from rear seat seat belt buckle (2)	Nm	*BA91.40-P-1006-01D
5	Remove rear seat seat belt buckle (2)	i **Installation:** Check rear seat seat belt buckle for damage.	
6	Install in the reverse order		

Nm Seat belts/emergency tensioning retractors

Number	**Designation**		**Model 163 as of 09/99**
BA91.40-P-1006-01D	Bolt, belt buckle to rear seat	Nm	45

